UNIT INSTALLATION INSTRUCTIONS

PLEASE REVIEW ENTIRE INSTRUCTIONS BEFORE PROCEEDING WITH THE INSTALLATION.

PRELIMINARY STEPS:
Deliver unit to jobsite immediately after dwelling has been sheeted.

Stock the unit into or next to the bathroom.

Verify that plumbing pipes and valves have been installed in framing wall.

INSTALL TUB/SHOWER UNITS AS FOLLOWS:
1. Measure framed Pocket Opening. For standard 5 foot models, the opening must be 60’’ + ¼’’, -0’’. For smaller sizes utilize the + ¼’’ - 0’’ for openings. Request the appropriate trade contractor adjust walls, if necessary, before proceeding.

2. Measure water pipe locations for valve, showerhead and tub spout, from the floor up and the back stud wall (inside surface wall). Drill holes with appropriate HOLE SAW size which is typically 1’’ size for showerhead and tub spout. The water control valve sizes vary greatly in diameter, so measure the valve diameter and add ½’’ to measurement.

3. Remove center of valve: Critical – serious damage can be done to the valve when removing the center portion of the valve. Consult a professional plumber or the valve manufacturer’s instructions before actually removing center of the valve.

Optional:
A. Prepare 2 gallons of mortar or casting plaster and place in a mound approximately where the center of the tub bottom will be placed. This mixture is put in place after the holes are drilled and just prior to sliding the tub into the framed pocket.

B. Place 1’’ x 4’’ lengths of wood on studs so that the 1’’ side of the 1’’ x 4’’ wood is pressing against the back walls and side walls of tubs. Nail or screw wood into studs and apply construction adhesive at the joint where wood and back surface of tub meet. This can be done on each side wall and two places on back wall. Place these boards at the center of units extending approximately 24’’ in length.

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4. Slide unit into place – BE CAREFUL, DO NOT damage pipe extensions or diverter valve.

5. Level the unit. Unit must be level HORIZONTALLY and VERTICALLY. Place level on the rim of the tub and on the vertical front sides, BOTH sides! Use a 4-foot level to ensure level conditions.

6. Secure unit in place – use 1-½” roofing nails or 1-½” self tapping screws for wood stud framing or steel walls. Attach through nailing flange into stud, across top back wall, and both top sides. Attach front vertical sides at 12” intervals through the flange on both front sides. Request appropriate trade contractor to add a stud or move the studs as required.

7. On the ET102’s and ET114’s where the shower wall meets the shower a bead of white caulk is to be applied at final repairs.

8. After installation, help protect the finish surface of the unit during building construction and reduce cleanup (drywall plaster, paint, etc. often are splattered onto tub surface). Place protection paper / wood / cloth / plastic film / sheet on bottom of tub / shower and top bench of tub.